

01-NOV-22 THRU 31-OCT-23				DES MOINES PLANT		
WORK HOURS		1&3 6AM to 6PM		2&4 6PM to 6AM		
SUNDAY	MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY	SATURDAY
		1-Nov-22 Shifts 1&2	2-Nov-22 Shifts 3&4	3-Nov-22 Shifts 3&4	4-Nov-22 Shifts 1&2	5-Nov-22 Shifts 1&2
6-Nov-22 Shifts 1&2	7-Nov-22 Shifts 3&4	8-Nov-22 Shifts 3&4	9-Nov-22 Shifts 1&2	10-Nov-22 Shifts 1&2	▶ 11/11/2022 ◀ Shifts 3&4	12-Nov-22 Shifts 3&4
13-Nov-22 Shifts 3&4	14-Nov-22 Shifts 1&2	15-Nov-22 Shifts 1&2	16-Nov-22 Shifts 3&4	17-Nov-22 Shifts 3&4	18-Nov-22 Shifts 1&2	19-Nov-22 Shifts 1&2
20-Nov-22 Shifts 1&2	21-Nov-22 Shifts 3&4	22-Nov-22 Shifts 3&4	23-Nov-22 Shifts 1&2	▶ 11/24/2022 ◀ Shifts 1&2	▶ 11/25/2022 ◀ Shifts 3&4	26-Nov-22 Shifts 3&4
27-Nov-22 Shifts 3&4	28-Nov-22 Shifts 1&2	29-Nov-22 Shifts 1&2	30-Nov-22 Shifts 3&4	1-Dec-22 Shifts 3&4	2-Dec-22 Shifts 1&2	3-Dec-22 Shifts 1&2
4-Dec-22 Shifts 1&2	5-Dec-22 Shifts 3&4	6-Dec-22 Shifts 3&4	7-Dec-22 Shifts 1&2	8-Dec-22 Shifts 1&2	9-Dec-22 Shifts 3&4	10-Dec-22 Shifts 3&4
11-Dec-22 Shifts 3&4	12-Dec-22 Shifts 1&2	13-Dec-22 Shifts 1&2	14-Dec-22 Shifts 3&4	15-Dec-22 Shifts 3&4	16-Dec-22 Shifts 1&2	17-Dec-22 Shifts 1&2
18-Dec-22 Shifts 1&2	19-Dec-22 Shifts 3&4	20-Dec-22 Shifts 3&4	21-Dec-22 Shifts 1&2	22-Dec-22 Shifts 1&2	23-Dec-22 Shifts 3&4	▶ 12/24/2022 ◀ Shifts 3&4
▶ 12/25/2022 ◀ Shifts 3&4	▶ 12/26/2022 ◀ Shifts 1&2	12/27/2022 Shifts 1&2	12/28/2022 Shifts 3&4	12/29/2022 Shifts 3&4	12/30/2022 Shifts 1&2	▶ 12/31/2022 ◀ Shifts 1&2
▶ 1/1/2023 ◀ Shifts 1&2	2-Jan-23 Shifts 3&4	3-Jan-23 Shifts 3&4	4-Jan-23 Shifts 1&2	5-Jan-23 Shifts 1&2	6-Jan-23 Shifts 3&4	7-Jan-23 Shifts 3&4
8-Jan-23 Shifts 3&4	9-Jan-23 Shifts 1&2	10-Jan-23 Shifts 1&2	11-Jan-23 Shifts 3&4	12-Jan-23 Shifts 3&4	13-Jan-23 Shifts 1&2	14-Jan-23 Shifts 1&2
15-Jan-23 Shifts 1&2	16-Jan-23 Shifts 3&4	17-Jan-23 Shifts 3&4	18-Jan-23 Shifts 1&2	19-Jan-23 Shifts 1&2	20-Jan-23 Shifts 3&4	21-Jan-23 Shifts 3&4
22-Jan-23 Shifts 3&4	23-Jan-23 Shifts 1&2	24-Jan-23 Shifts 1&2	25-Jan-23 Shifts 3&4	26-Jan-23 Shifts 3&4	27-Jan-23 Shifts 1&2	28-Jan-23 Shifts 1&2
29-Jan-23 Shifts 1&2	30-Jan-23 Shifts 3&4	31-Jan-23 Shifts 3&4	1-Feb-23 Shifts 1&2	2-Feb-23 Shifts 1&2	3-Feb-23 Shifts 3&4	4-Feb-23 Shifts 3&4
5-Feb-23 Shifts 3&4	6-Feb-23 Shifts 1&2	7-Feb-23 Shifts 1&2	8-Feb-23 Shifts 3&4	9-Feb-23 Shifts 3&4	10-Feb-23 Shifts 1&2	11-Feb-23 Shifts 1&2
12-Feb-23 Shifts 1&2	13-Feb-23 Shifts 3&4	14-Feb-23 Shifts 3&4	15-Feb-23 Shifts 1&2	16-Feb-23 Shifts 1&2	17-Feb-23 Shifts 3&4	18-Feb-23 Shifts 3&4
19-Feb-23 Shifts 3&4	20-Feb-23 Shifts 1&2	21-Feb-23 Shifts 1&2	22-Feb-23 Shifts 3&4	23-Feb-23 Shifts 3&4	24-Feb-23 Shifts 1&2	25-Feb-23 Shifts 1&2
26-Feb-23 Shifts 1&2	27-Feb-23 Shifts 3&4	28-Feb-23 Shifts 3&4	1-Mar-23 Shifts 1&2	2-Mar-23 Shifts 1&2	3-Mar-23 Shifts 3&4	4-Mar-23 Shifts 3&4
5-Mar-23 Shifts 3&4	6-Mar-23 Shifts 1&2	7-Mar-23 Shifts 1&2	8-Mar-23 Shifts 3&4	9-Mar-23 Shifts 3&4	10-Mar-23 Shifts 1&2	11-Mar-23 Shifts 1&2
12-Mar-23 Shifts 1&2	13-Mar-23 Shifts 3&4	14-Mar-23 Shifts 3&4	15-Mar-23 Shifts 1&2	16-Mar-23 Shifts 1&2	17-Mar-23 Shifts 3&4	18-Mar-23 Shifts 3&4
19-Mar-23 Shifts 3&4	20-Mar-23 Shifts 1&2	21-Mar-23 Shifts 1&2	22-Mar-23 Shifts 3&4	23-Mar-23 Shifts 3&4	24-Mar-23 Shifts 1&2	25-Mar-23 Shifts 1&2
26-Mar-23 Shifts 1&2	27-Mar-23 Shifts 3&4	28-Mar-23 Shifts 3&4	29-Mar-23 Shifts 1&2	30-Mar-23 Shifts 1&2	31-Mar-23 Shifts 3&4	1-Apr-23 Shifts 3&4
2-Apr-23 Shifts 3&4	3-Apr-23 Shifts 1&2	4-Apr-23 Shifts 1&2	5-Apr-23 Shifts 3&4	6-Apr-23 Shifts 3&4	7-Apr-23 Shifts 1&2	8-Apr-23 Shifts 1&2
▶ 9-Apr-23 ◀ Shifts 1&2	10-Apr-23 Shifts 3&4	11-Apr-23 Shifts 3&4	12-Apr-23 Shifts 1&2	13-Apr-23 Shifts 1&2	14-Apr-23 Shifts 3&4	15-Apr-23 Shifts 3&4
4/16/2023 Shifts 3&4	17-Apr-23 Shifts 1&2	18-Apr-23 Shifts 1&2	19-Apr-23 Shifts 3&4	20-Apr-23 Shifts 3&4	21-Apr-23 Shifts 1&2	22-Apr-23 Shifts 1&2
23-Apr-23 Shifts 1&2	24-Apr-23 Shifts 3&4	25-Apr-23 Shifts 3&4	26-Apr-23 Shifts 1&2	27-Apr-23 Shifts 1&2	28-Apr-23 Shifts 3&4	29-Apr-23 Shifts 3&4

**WORK SCHEDULE SUBJECT TO CHANGE UP TO SEPTEMBER 15, 2022**

SUNDAY	MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY	SATURDAY
30-Apr-23 Shifts 3&4	1-May-23 Shifts 1&2	2-May-23 Shifts 1&2	3-May-23 Shifts 3&4	4-May-23 Shifts 3&4	5-May-23 Shifts 1&2	6-May-23 Shifts 1&2
7-May-23 Shifts 1&2	8-May-23 Shifts 3&4	9-May-23 Shifts 3&4	10-May-23 Shifts 1&2	11-May-23 Shifts 1&2	12-May-23 Shifts 3&4	13-May-23 Shifts 3&4
14-May-23 Shifts 3&4	15-May-23 Shifts 1&2	16-May-23 Shifts 1&2	17-May-23 Shifts 3&4	18-May-23 Shifts 3&4	19-May-23 Shifts 1&2	20-May-23 Shifts 1&2
21-May-23 Shifts 1&2	22-May-23 Shifts 3&4	23-May-23 Shifts 3&4	24-May-23 Shifts 1&2	25-May-23 Shifts 1&2	26-May-23 Shifts 3&4	27-May-23 Shifts 3&4
28-May-23 Shifts 3&4	► 5/29/2023 ◀ Shifts 1&2	30-May-23 Shifts 1&2	31-May-23 Shifts 3&4	1-Jun-23 Shifts 3&4	2-Jun-23 Shifts 1&2	3-Jun-23 Shifts 1&2
4-Jun-23 Shifts 1&2	5-Jun-23 Shifts 3&4	6-Jun-23 Shifts 3&4	7-Jun-23 Shifts 1&2	8-Jun-23 Shifts 1&2	9-Jun-23 Shifts 3&4	10-Jun-23 Shifts 3&4
11-Jun-23 Shifts 3&4	12-Jun-23 Shifts 1&2	13-Jun-23 Shifts 1&2	14-Jun-23 Shifts 3&4	15-Jun-23 Shifts 3&4	16-Jun-23 Shifts 1&2	17-Jun-23 Shifts 1&2
18-Jun-23 Shifts 1&2	19-Jun-23 Shifts 3&4	20-Jun-23 Shifts 3&4	21-Jun-23 Shifts 1&2	22-Jun-23 Shifts 1&2	23-Jun-23 Shifts 3&4	24-Jun-23 Shifts 3&4
25-Jun-23 Shifts 3&4	26-Jun-23 Shifts 1&2	27-Jun-23 Shifts 1&2	28-Jun-23 Shifts 3&4	29-Jun-23 Shifts 3&4	30-Jun-23 Shifts 1&2	1-Jul-23 Shifts 1&2
2-Jul-23 Shifts 1&2	3-Jul-23 Shifts 3&4	► 7/4/2023 ◀ Shifts 3&4	5-Jul-23 Shifts 1&2	6-Jul-23 Shifts 1&2	7-Jul-23 Shifts 3&4	8-Jul-23 Shifts 3&4
9-Jul-23 Shifts 3&4	10-Jul-23 Shifts 1&2	11-Jul-23 Shifts 1&2	12-Jul-23 Shifts 3&4	13-Jul-23 Shifts 3&4	14-Jul-23 Shifts 1&2	15-Jul-23 Shifts 1&2
16-Jul-23 Shifts 1&2	17-Jul-23 Shifts 3&4	18-Jul-23 Shifts 3&4	19-Jul-23 Shifts 1&2	20-Jul-23 Shifts 1&2	21-Jul-23 Shifts 3&4	22-Jul-23 Shifts 3&4
23-Jul-23 Shifts 3&4	24-Jul-23 Shifts 1&2	25-Jul-23 Shifts 1&2	26-Jul-23 Shifts 3&4	27-Jul-23 Shifts 3&4	28-Jul-23 Shifts 1&2	29-Jul-23 Shifts 1&2
30-Jul-23 Shifts 1&2	31-Jul-23 Shifts 3&4	1-Aug-23 Shifts 3&4	2-Aug-23 Shifts 1&2	3-Aug-23 Shifts 1&2	4-Aug-23 Shifts 3&4	5-Aug-23 Shifts 3&4
6-Aug-23 Shifts 3&4	7-Aug-23 Shifts 1&2	8-Aug-23 Shifts 1&2	9-Aug-23 Shifts 3&4	10-Aug-23 Shifts 3&4	11-Aug-23 Shifts 1&2	12-Aug-23 Shifts 1&2
13-Aug-23 Shifts 1&2	14-Aug-23 Shifts 3&4	15-Aug-23 Shifts 3&4	16-Aug-23 Shifts 1&2	17-Aug-23 Shifts 1&2	18-Aug-23 Shifts 3&4	19-Aug-23 Shifts 3&4
20-Aug-23 Shifts 3&4	21-Aug-23 Shifts 1&2	22-Aug-23 Shifts 1&2	23-Aug-23 Shifts 3&4	24-Aug-23 Shifts 3&4	25-Aug-23 Shifts 1&2	26-Aug-23 Shifts 1&2
27-Aug-23 Shifts 1&2	28-Aug-23 Shifts 3&4	29-Aug-23 Shifts 3&4	30-Aug-23 Shifts 1&2	31-Aug-23 Shifts 1&2	1-Sep-23 Shifts 3&4	2-Sep-23 Shifts 3&4
3-Sep-23 Shifts 3&4	► 9/4/2023 ◀ Shifts 1&2	5-Sep-23 Shifts 1&2	6-Sep-23 Shifts 3&4	7-Sep-23 Shifts 3&4	8-Sep-23 Shifts 1&2	9-Sep-23 Shifts 1&2
10-Sep-23 Shifts 1&2	11-Sep-23 Shifts 3&4	12-Sep-23 Shifts 3&4	13-Sep-23 Shifts 1&2	14-Sep-23 Shifts 1&2	15-Sep-23 Shifts 3&4	16-Sep-23 Shifts 3&4
17-Sep-23 Shifts 3&4	18-Sep-23 Shifts 1&2	19-Sep-23 Shifts 1&2	20-Sep-23 Shifts 3&4	21-Sep-23 Shifts 3&4	22-Sep-23 Shifts 1&2	23-Sep-23 Shifts 1&2
24-Sep-23 Shifts 1&2	25-Sep-23 Shifts 3&4	26-Sep-23 Shifts 3&4	27-Sep-23 Shifts 1&2	28-Sep-23 Shifts 1&2	29-Sep-23 Shifts 3&4	30-Sep-23 Shifts 3&4
1-Oct-23 Shifts 3&4	2-Oct-23 Shifts 1&2	3-Oct-23 Shifts 1&2	4-Oct-23 Shifts 3&4	5-Oct-23 Shifts 3&4	6-Oct-23 Shifts 1&2	7-Oct-23 Shifts 1&2
8-Oct-23 Shifts 1&2	9-Oct-23 Shifts 3&4	10-Oct-23 Shifts 3&4	11-Oct-23 Shifts 1&2	12-Oct-23 Shifts 1&2	13-Oct-23 Shifts 3&4	14-Oct-23 Shifts 3&4
15-Oct-23 Shifts 3&4	16-Oct-23 Shifts 1&2	17-Oct-23 Shifts 1&2	18-Oct-23 Shifts 3&4	19-Oct-23 Shifts 3&4	20-Oct-23 Shifts 1&2	21-Oct-23 Shifts 1&2
22-Oct-23 Shifts 1&2	23-Oct-23 Shifts 3&4	24-Oct-23 Shifts 3&4	25-Oct-23 Shifts 1&2	26-Oct-23 Shifts 1&2	27-Oct-23 Shifts 3&4	28-Oct-23 Shifts 3&4
29-Oct-23 Shifts 3&4	30-Oct-23 Shifts 1&2	31-Oct-23 Shifts 1&2				Ver 10/10/2022